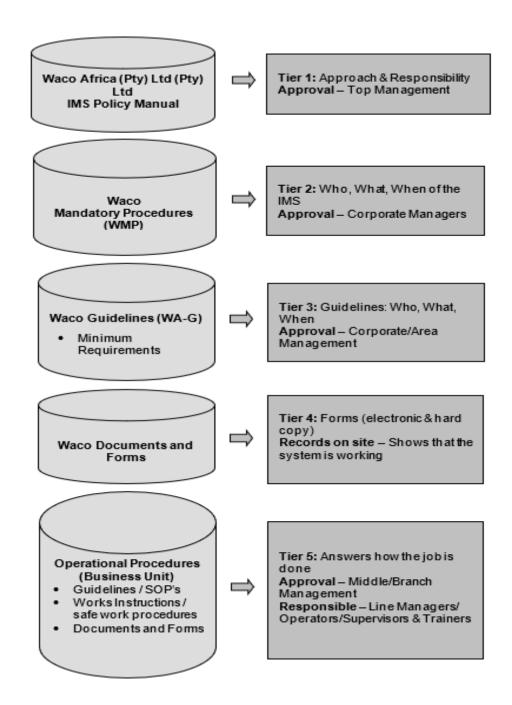


Head Office / 181 Barbara Road, Corner Tunney Road, Elandsfontein, Germiston, Gauteng, 1429 / Tel. +27 11 842 4000 / PO Box 669 Isando, 1600, South Africa

QUALITY ASSURANCE MANAGEMENT SYSTEM

The below illustrates the five tiers of documentation which makes up the Quality Management system.







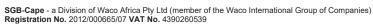


SGB-CAPE STANDARD OPERATING PROCEDURES

DOCUMENT REFERENCE	DESCRIPTION
DESIGN	
QMSOP-DES	Design Control
SCAFFOLDING EQUIPMENT CONTROL	
QMSOP-MEC	Scaffolding Equipment Inspection and Movement Control
CONTRACTING	
QMSOP-PCL	Insulation, Cladding, Corrosion Protection and Scaffolding Process
INSULATION	
QMWI-RI	Receiving Inspection
QMWI-IDT	Identification and Traceability
QMWI-POP	Preservation Of Product
QMWI-IPW	Insulation on Pipe Work
QMWI-IBD	Insulation of Boilers and Ducts
QMWI-SII	Stripping Instructions for Insulation
QMWI-DTSMC	Drilling Through Sheet Metal Cladding
ESTIMATING	
QMSOP-PPR	Estimating
MONITORING AND MEASUREMENT EQUIPMENT	<u> </u>
CONTROL	
QMSOP-MMEC	Monitoring and Measurement Equipment Control
CORROSION PROTECTION	, , , , , , , , , , , , , , , , , , ,
QMSOP-CP	Corrosion Protection
QMWI-ROC	Removal of contaminants
QMWI-GB	Grit Blasting
QMWI-IBS	Inspection of blasted Steel
QMWI-APS	Application of paint by spray
QMWI-ACBR	Application of a coating by brush /roller
QMWI-IC	Inspection of coating
QMWI-TUDC	Touch up of damaged coating
QMWI-CBPG	Calibration of blast profile gauge
QMWI-CDFTG	Calibration of DFT gauge
QMWI-CHDGS	Coating of hot-dipped galvanized Steel
QMWI-HPT	Holiday / Pinhole testing
QMWI-WFT	Wet film thickness
QMWI-TRHDP	Testing of relative humidity and dew point
QMWI-UHPWB	UHP water blasting
QMWI-IUHPWBS	Inspection of UHP water blasting steel
QMWI-BT	Blotter test
QMWI-MC	Mixing of coatings
QMWI-QIC	Quarantine item control
QMWI-WABSP	Wet Abrasive Blasting / Spray Painting
QMWI-IECF	Intumescent Epoxy and Cementitious Fireproofing
QMWI-DW	Denso Wrapping
CONTINUAL IMPROVEMENT	
QMSOP-CIERP	Continual Improvement Employee Recognition Policy











REQUEST OF CONCESSION	
QMSOP-ROC	Request Of Concession
STORES CONTROL	
QMSOP-SOC	Stores Control
SHEET METAL FABRICATION	
QMWI-SMF	Sheet Metal Fabrication
ENCAPSULATION	
QMWI-ENCAP	Encapsulation
REFURB EQUIPMENT INSPECTION	
QMWI-MDCEI	MDC Equipment Inspection
NDT	
QMSOP-NDT001	NDT Project Quality Plan
	Written Practice for the Qualification, Certification and
QMSOP-NDT002	Authorization of NDT Personnel
	Written Practice for the Performance of NDT Equipment
QMSOP-NDT003	Procedure
QMSOP-NDT004	NDT Report
QMSOP-NDT005	Dye Penetrant Examination Procedure DNV-GL
QMSOP-NDT006	Magnetic Particle Examination DNV-GL
QMSOP-NDT007	Ultrasonic Examination Procedure
QMSOP-NDT008	Ultrasonic Wall Thickness Procedure
QMSOP-NDT009	Eddy current Testing of Welds in Ferrous Metal
ACCESSING THE IMS AND QMS	
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QMWI-AI/QMS	Accessing the IMS and QMS
RFI AND DATA PACK FLOW PROCESS	
	RFI and Data Pack Flow Process for Scaffolding, Insulation and
QMSOP-RDP	Painting
DOCUMENT CONTROL	
014500 000	B
QMSOP-DOC	Document Control
ROPE ACCESS	
QMSOP-MOE	Marking of Equipment (PPE Cat.3)
QMSOP-QPM	Quality Procedure Manual for RA Operations
QMSOP-RAOP	Industrial RA Operating Procedure (Quality Plan)
QMSOP-RASOC	Rope Access Stores Control



